



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4682-041

Job Sheet 176969



Part No: D4682-041

Job Qty: 4 ea

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: *High* ~~ABC~~

Job Created: 5/3/18

Job Tracking No:

Due Date: 5/30/18

Created By: Michelle Gagnon-Donovan

Type: ~~ABC~~ *Stock*

Description:

Note: DWG REV D SHEETS 1,4 IPP REV:A 13.03.27 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER DWG REV.B DD VERF:JLM IPP REV:C 14.03.13 AS PER DWG REV.PC1 DD VERF:JLM IPP REV:D 14.11.24 AS PER DWG REV.C DD VERF:JLM IPP REV:E 15.06.10 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	5/30/18	5/30/18	0.00	0.00	Start Up Waterjet		
110	Waterjet	4 pcs	5/30/18	5/30/18	0.00	0.83	Waterjet1		
120	QC	4 pcs	5/30/18	5/30/18	0.00	0.00	QC2 Waterjet-3		<i>DAS</i>
130	QC	4 pcs	5/30/18	5/30/18	0.00	0.00	QC8-5		<i>38</i>
140	Small Fab	4 pcs	5/30/18	5/30/18	1.79	0.91	Small Fab-7		<i>9-89</i>
150	QC	4 pcs	5/30/18	5/30/18	0.00	0.00	QC5		<i>25</i>
160	Large Fab	4 pcs	5/30/18	5/30/18	0.00	7.55	Large Fab 7		<i>DYC 18/06/07</i>
170	QC	4 pcs	5/30/18	5/30/18	0.00	0.00	QC9		<i>62</i>
180	QC	4 pcs	5/30/18	5/30/18	0.00	0.00	QC5		<i>62</i>
190	SprayPaint	4 pcs	5/30/18	5/30/18	0.00	0.28	Spray Paint		<i>JUN 08 2018</i>
200	QC	4 pcs	5/30/18	5/30/18	0.00	0.00	QC5		<i>38</i>
210	Packaging	4 pcs	5/30/18	5/30/18	0.00	0.00	Packaging3-2	<i>5/9/1 6</i>	<i>JUN 08 2018</i>
220	QC21-SA	4 Ea	5/30/18	5/30/18	0.00	0.00	QC21	<i>9-89</i>	<i>21</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	4.2400 sf (1.06 ea)	90-Start up Operation	
D4682-9	Wearplate Shim	4 Ea (1 ea)	160-Large Fab	<i>507A30 1x</i> <i>504105 3x</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	4	129	0
160-Large Fab	D4682-9	4	14	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S068677



Part: D4682-041

Job No: 176969

Serial No/Batch: S068677

Revision:

Inspector:

Date: 05/04/18

